

# Diastereoselective Titanium Enolate Aldol Reaction for the Total Synthesis of Epothilones

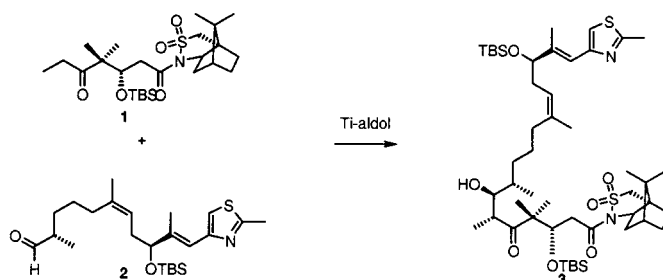
Guido Koch,\* Olivier Loiseleur,\* Daniel Fuentes, Andrea Jantsch, and Karl-Heinz Altmann

Novartis Pharma AG, Process R&D and BU Oncology,  
Postfach CH-4002 Basel, Switzerland

guido.koch@pharma.novartis.com

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## ABSTRACT



The development of a highly diastereoselective addition of the titanium enolate derived from ketone **1** to aldehyde **2** offers an efficient entry to the total synthesis of the epothilone family. The new aldol process is robust and tolerates a wide range of functional groups.

The aldol approach for the total synthesis of epothilones has been first reported by the groups of Mulzer and Nicolaou.<sup>1</sup> The disconnection of the C<sub>6</sub>–C<sub>7</sub> bond results in a significant reduction of complexity. Many other groups closely studied this key transformation in order to develop a highly convergent synthesis of the epothilones.<sup>2</sup> There are the following most important lessons to be taken from these extensive investigations: The most convergent route, the aldol reaction of the free carboxylate ion enolate, is completely unselective.<sup>2a</sup> With protected analogues, stereoselectivities in the range of 3–5:1 in favor of the desired

addition product are obtained. A significantly higher selectivity was obtained by Schinzer when using an acetonide protected enolate (10:1).<sup>2b,c</sup> However, the cost to be paid for the favorable selectivity is additional functional group manipulations.

Our interest for the development of a highly convergent large-scale synthesis of epothilone **B** prompted us to reinvestigate the aldol approach. The basic concept of our retrosynthetic analysis (Scheme 1) was the addition of the sultam-derived fragment **1** to the aldehyde **2**. Such a strategy would allow us to make use of the chiral sultam auxiliary as a carboxylate protecting group and therefore avoid additional reduction and oxidation steps.

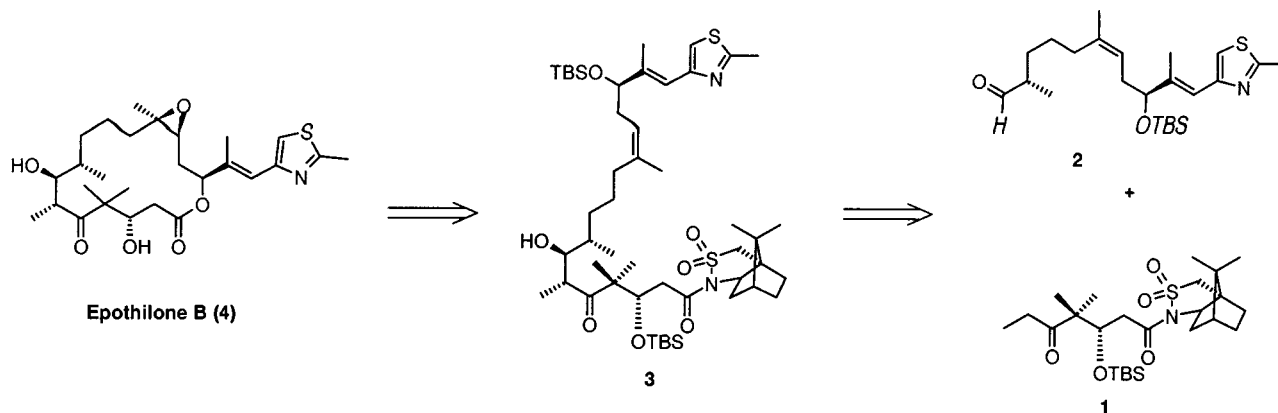
Both building blocks were prepared according to literature procedures.<sup>3</sup>

(1) (a) Mulzer, J.; Mantoulidis, A. *Tetrahedron Lett.* **1996**, 37, 9179. (b) Nicolaou, K. C.; He, Y.; Vourloumis, D.; Vallberg, H.; Yang, Z. *Angew. Chem., Int. Ed. Engl.* **1997**, 36, 166.

(2) (a) Nicolaou, K. C.; Roschangar, F.; Vourloumis, D. *Angew. Chem., Int. Ed.* **1998**, 37, 2014. (b) Schinzer, D.; Bauer, A.; Böhm, O. M.; Limberg, A.; Cordes, M. *Chem.—Eur. J.* **1999**, 5, 2483. (c) Schinzer, D.; Bauer, A.; Schieber, J. *Chem.—Eur. J.* **1999**, 5, 2492. (d) Balog, A.; Harris, C.; Savin, K.; Zhang, X. G.; Chou, T.-C.; Danishefsky, S. J. *Angew. Chem., Int. Ed.* **1998**, 37, 2675. (e) Harris, C. R.; Kuduk, S. D.; Balog, A.; Savin, K.; Glunz, P. W.; Danishefsky, S. J. *J. Am. Chem. Soc.* **1999**, 121, 7050. (f) Wu, Z.; Zhang, F.; Danishefsky, S. J. *Angew. Chem., Int. Ed.* **2000**, 39, 4505. (g) Mulzer, J.; Mantoulidis, A.; Öhler, E. *J. Org. Chem.* **2000**, 65, 7456.

(3) (a) Preparation of the aldehyde **2**: Nicolaou, K. C.; Ninkovic, S.; Sarabia, F.; Vourloumis, D.; He, Y.; Vallberg, M. R.; Finlay, M. R. V.; Yang, Z. *J. Am. Chem. Soc.* **1997**, 119, 7974. (b) Preparation of the ketone **1**: Altmann, K.-H.; Bold, G.; Caravatti, G.; Denni, D.; Flörsheimer, A.; Schmidt, A.; Rhis, G.; Wartmann, M. *Helv. Chim. Acta* **2002**, 85, in press.

**Scheme 1.** Key C<sub>6</sub>–C<sub>7</sub> Aldol in the Retrosynthetic Analysis for Epothilone B



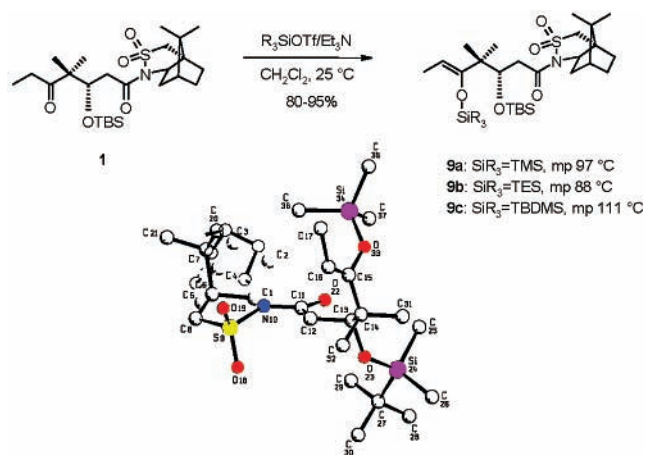
In a first step, the ketone **1** was subjected to a variety of enolization conditions (Table 1). The resulting enolates were trapped with benzaldehyde in a model reaction.<sup>4</sup>

**Table 1.** Enolization Experiments with the Ketone **1**

entry	enolization conditions	product
1	1.0 eq. LDA <sup>a</sup>	<b>5</b>
2	2.5 eq. TiCl <sub>3</sub> 3.0 eq. Bu <sub>3</sub> N <sup>b</sup>	<b>6</b>
3	3.3 eq. TiCl(OiPr) <sub>3</sub> 1.1 eq. LDA <sup>a</sup>	<b>7</b> + <b>8</b>

<sup>a</sup> THF; –78 to 0 °C. <sup>b</sup> CH<sub>2</sub>Cl<sub>2</sub>; –78 to 0 °C.

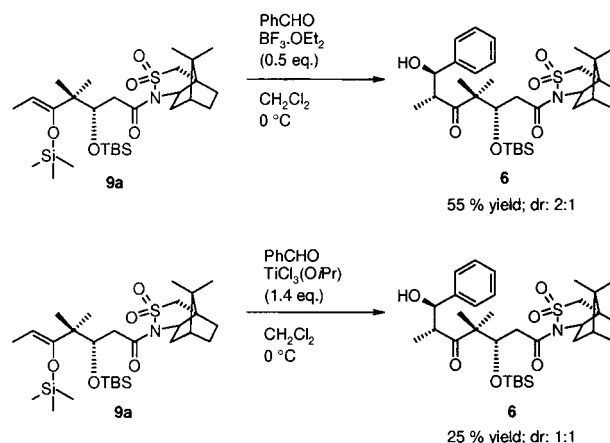
LDA favors deprotonation at the α position to the amide (entry 1), whereas the titanium enolate was selectively formed at the ketone, most likely due to the higher acidity of the proton α to the ketone (entry 2). With TiCl<sub>4</sub>/Bu<sub>3</sub>N, the desired benzaldehyde addition product was formed in 86% yield with a diastereoselectivity of 3:1. Alternative conditions examined including TiCl(OiPr)<sub>3</sub>, TiCl<sub>2</sub>(OiPr)<sub>2</sub>, and TiCl<sub>3</sub>(OiPr)/*i*-Pr<sub>2</sub>NEt did not result in the formation of enolate. By treatment with TiCl(OiPr)<sub>3</sub>/LDA (entry 3), the cyclized product **7** was isolated along with cleaved sultam auxiliary **8**. The tin and the boron enolates of **1** could not be obtained under standard conditions (Bu<sub>2</sub>BOTf/*i*Pr<sub>2</sub>NEt, (cHex)<sub>2</sub>BCl/Et<sub>3</sub>N, and SnOTf<sub>2</sub>/Et<sub>3</sub>N).



**Figure 1.** Formation of the silyl enol ethers **9a–c** and X-ray structure of the TMS-silyl enol ether **9a**.

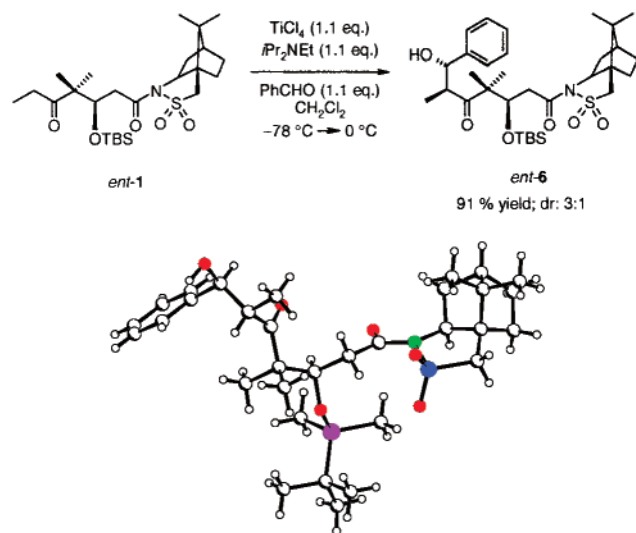
Treatment of **1** with silyl triflates in the presence of triethylamine resulted in the selective formation of the extraordinarily stable silyl enol ethers **9a–c** (Figure 1). The crystal structure of the TMS derivative **9a** is shown.

**Scheme 2.** Mukaiyama Aldol Reactions with Benzaldehyde



Having analytically pure silyl enol ethers in hand we tested several Lewis acids ( $\text{BF}_3 \cdot \text{OEt}_2$ ,  $\text{MgBr}_2$ ,  $\text{ZnCl}_2$ ,  $\text{TiCl}_4$ ,  $\text{TiCl}_3(\text{OiPr})$ ,  $\text{TiCl}_2(\text{OiPr})_2$ ,  $\text{Ti}(\text{OiPr})_4$ ,  $\text{SnCl}_4$ ,  $\text{EtAlCl}_2$ ,  $\text{ScOTf}_3$ ,  $\text{TMSOTf}$ ) for the Mukaiyama aldol reaction with benzaldehyde. The best results were obtained with  $\text{BF}_3 \cdot \text{OEt}_2$  and  $\text{TiCl}_3(\text{OiPr})$  (Scheme 2).

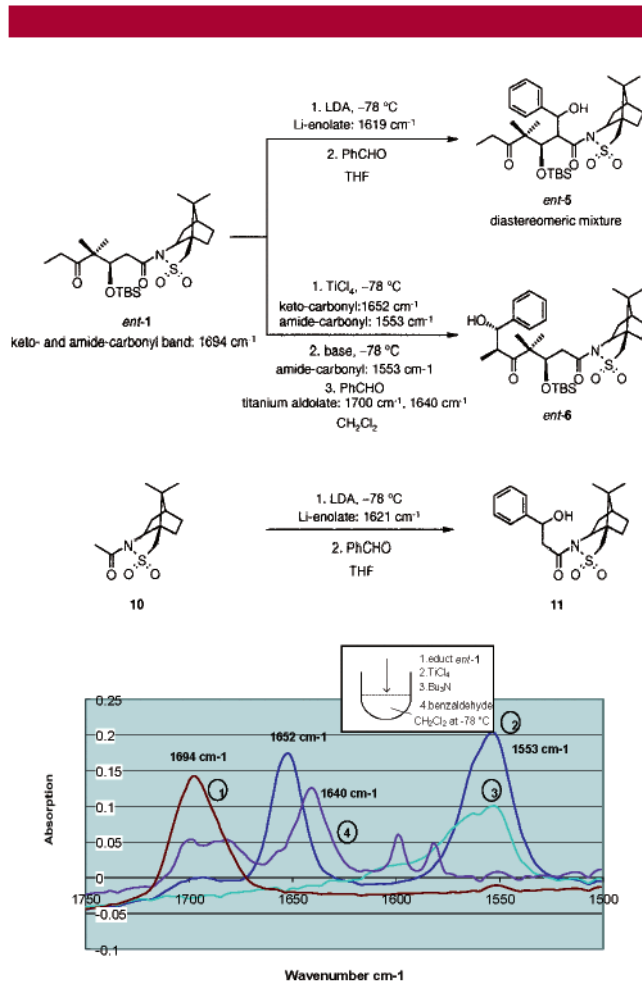
Compared to the titanium enolate of **1** (Table 1, entry 2) lower diastereoselectivities and low yields were observed when using the silyl enol ether **9a**. We therefore decided to focus on the titanium enolate addition. The model reaction was carried out with *ent*-**1** (Figure 2). Under optimized conditions, the addition product *ent*-**6** was obtained in 91% yield and 3:1 diastereoselectivity. A following crystallization afforded *ent*-**6** with >95% diastereomeric purity. From the X-ray data shown in Figure 2 and NMR analysis we concluded that the major diastereoisomer formed has the desired syn configuration.



**Figure 2.** Ti-aldol with benzaldehyde and X-ray structure of the aldol product *ent*-**6**.

Two model reactions carried out with *ent*-**1** were monitored by ReactIR (Figure 3). Treatment with LDA at  $-78^\circ\text{C}$  resulted in the generation of a lithium enolate band at  $1619\text{ cm}^{-1}$ . The same band was generated in the deprotonation of the *N*-acetyl sultam **10**. Addition of  $\text{TiCl}_4$  to *ent*-**1** at  $-78^\circ\text{C}$  shifted the amide and ketone carbonyl frequency from  $1694\text{ cm}^{-1}$  to lower wavenumbers at  $1553\text{ cm}^{-1}$  for the amide-carbonyl and  $1652\text{ cm}^{-1}$  for the ketone-carbonyl due to complexation with  $\text{TiCl}_4$ . After addition of base (triethylamine or tri-*n*-butylamine), only the complex-band with the ketone-carbonyl ( $1652\text{ cm}^{-1}$ ) disappeared whereas the one with the amide-carbonyl ( $1553\text{ cm}^{-1}$ ) remained, indicating that the titanium enolate at the ketone group was selectively formed under these conditions. After addition of the electrophile (benzaldehyde), the bands of the aldol product *ent*-**6** complexed with titanium chloride appeared.

(4) For the elucidation of the configuration of **6**, vide infra.



**Figure 3.** ReactIR analysis of the lithium and titanium enolate formation from *ent*-**1** and addition to benzaldehyde.

Having defined optimized conditions for the direct utilization of the sultam derived fragment **1** in a selective aldol addition to benzaldehyde we then applied the reaction conditions to  $\alpha$ -branched aliphatic aldehydes. Whereas a diastereoselectivity of 3:2 was observed when an *R*-configured aldehyde (**12**) was utilized, excellent diastereoselectivities of >20:1 were observed for the matched case (**14a,b**). The results are summarized in Table 2.<sup>5</sup>

Finally, the titanium enolate aldol reaction between **1** and the aldehyde **2** delivered in high yield and with excellent diastereoselectivity the product **3** which is an intermediate in the synthesis of epothilone B (Scheme 3). Compound **3** was converted to the known carboxylic acid **17**<sup>2g,3a</sup> in two steps (TBDMSOTf, 2,6-lutidine;  $\text{LiOH}$ , THF/ $\text{H}_2\text{O}$  4:1). Comparison of the analytical data of our sample of **17** with the corresponding data reported in the literature showed that the aldol product **3** with the desired stereochemistry had been obtained.<sup>6</sup>

(5) Treatment of **2** with  $\text{TiCl}_4$  followed by trimethyl silyl enol ether **9a** at  $0^\circ\text{C}$  resulted in the decomposition of the aldehyde with no formation of aldol product.

(6) The sample **17** derived from the aldol product **3** was identical with the corresponding compound described in the literature (refs 2g and 3a) with respect to all reported properties.

**Table 2.** Diastereoselective Aldol Reaction with Chiral Aliphatic Aldehydes

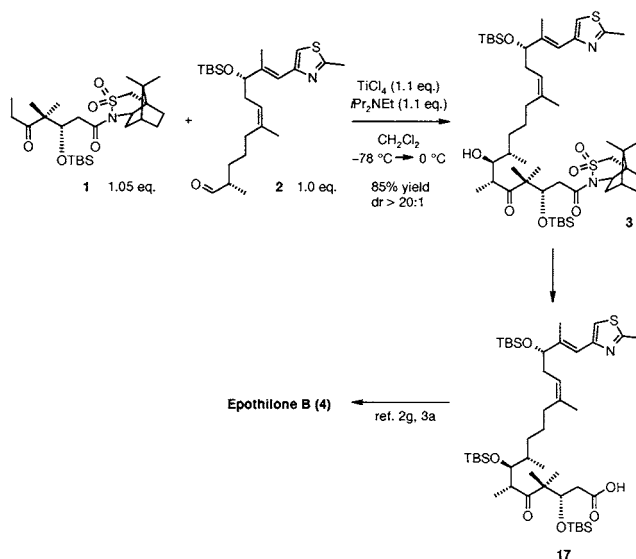
entry	aldehyde	product
1		
	<b>12</b>	<b>13</b> 63% yield <sup>a</sup> , dr 3:2
2		
	<b>14a</b> R = OBn <b>14b</b> R = OPiv	<b>15a</b> R = OBn, 54% yield <sup>b</sup> , dr > 20:1 <b>15b</b> R = OPiv, 84% yield <sup>b</sup> , dr > 20:1

<sup>a</sup> 1.1 equiv of TiCl<sub>4</sub>, 1.1 equiv of *i*PrNEt<sub>2</sub>, 1.1 equiv of aldehyde, CH<sub>2</sub>Cl<sub>2</sub>, -78 to 0 °C. <sup>b</sup> 2.2 equiv of TiCl<sub>4</sub>, 2.5 equiv of *i*PrNEt<sub>2</sub>, 2.0 equiv of aldehyde, CH<sub>2</sub>Cl<sub>2</sub>; -78 to 0 °C.

In conclusion, we have reported a highly diastereoselective key aldol coupling for an efficient synthesis of epothilones. This process is suitable for large quantity production of intermediates and results in a significant shortcut for the total synthesis of epothilones. In ongoing studies the methodology will be applied to the synthesis of interesting epothilone derivatives.

**Acknowledgment.** We are grateful to Alfred Schmidt for the preparation of substantial amounts of **1** and *ent*-**1** and Walter Prikozovich for the ReactIR studies. We thank Grety

**Scheme 3.** Titanium Enolate Aldol Reaction with Aldehyde **2** and Conversion of **3** to Known **16**



Rihs for the X-rays of *ent*-**6** and **9a** and Lukas Oberer and Monique Ponelle for NMR analyses. We thank Novartis Pharma AG for support.

**Supporting Information Available:** Complete experimental procedures, spectral data, and structure correlation for all relevant compounds. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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